



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-043
Job Sheet 167055-H



Part No: D4635-043

Job Qty: 1 pcs

Part Name: Aft Ceiling Panel Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	1 Ea		11/16/17	0.00	0.00	Start Up Small Fab	18/1/17 4/6
100	Small Fab	1 pcs		11/17/17	0.00	1.00	Small Fab	18/1/17 4/6
110	Small Fab	1 pcs		11/17/17	0.00	0.00	Small Fab	18/1/17 4/6
120	QC	1 pcs		11/17/17	0.00	0.00	QC5	
130	Packaging	1 pcs		11/17/17	0.00	0.00	Pkg Packaging3	5/1 JAN 15 2018
140	QC	1 pcs		11/17/17	0.00	0.00	QC21	

Part Op 100 - *** APPLY A 3/16" SEEM OF PLASTIC-WELD 2 ON TOTAL LENGTH OF PART ON EACH SIDE OF LIGHT, LET
Descriptions: DRY FOR ONE HOUR*** PLASTIC-WELD 2 BATCH: _____ 1- Assemble as per Dwg D4635-042 2-
Install No Smoking & Seat belt symbols 3-Install led lights 4- Install air valves 5-Install wiring harness

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4635-143 5026670	1	0	0	0
	D4646-1 5024777	1	25	0	0
	D4652-3 5024776	1	0	0	0
	D4652-5 5024775	1	11	0	0
	D4655-1 5024773	1	17	0	0
	D4708-9 5024772	1	5	0	0
	D4728-045 5006603	1	9	0	0
	D4728-061 5024771	1	11	0	0
	D4743-1 5024770	1	22	0	0
	MS21044-N08 5024768	4	86	0	0
	MS21919-WDG8 5024767	3	30	0	0
	MS24693-BB51 5024764	4	323	0	0
	NAS1149DN832J 5024764	4	1,752	0	0
	PLT1.5M-01 5024763	3	2,950	0	0

Part Specifications

Specifications could not be found.

Plex 10/23/17 3:14 PM dart.poulin.mario

162106H.

DART
AEROSPACE
S032893

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Aft Ceiling Panel Assembly, LH

PART NO: D4635-043

Original Serial #: S032893

Revision:

Operation:

Change No:

Start up Operation 01/17/18

Job No: 167055-H



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4635-043 Revision: Aft Ceiling Panel Assembly, LH														
140	QC21-SA	S032893	167055-H	1 Ea	0	S032893	Packaging1-6		Stock	1/17/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D4646-1 Revision: Plenum Cap Assembly														
140	QC21-SA	S024777	167055-H	1 Ea	0	S011752	MF009	Bin	Stock	12/19/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D4652-3 Revision: Mounting Nut														
140	QC21-SA	S024776	167055-H	1 Ea	0	S011749	Start Up Small Fab	Bin	Stock	12/19/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D4652-5 Revision: Air Valve, 1.25 Id Disk Type														
140	QC21-SA	S024775	167055-H	1 Ea	0	S011755	Start Up Small Fab	Bin	Stock	12/19/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D4743-1 Revision: Speaker Grill														
210	QC21-SA	S024770	167055-H	1 Ea	0	S008278	MF005		Stock	12/19/2017	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21044-N08 Revision: Nut														
100	Receive Ea	S024768	167055-H	4 Ea	0		ST302		Stock	12/19/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: NAS1149DN832J Revision: Washer														
100	Receive Ea	S024764	167055-H	4 Ea	0	M137587	ST264		Stock	12/19/2017	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: PLT1.5M-M Revision: Tie Wrap														
100	Receive Ea	S024763	167055-H	3 Ea	0	M129712	Start Up Small Fab		Stock	12/19/2017	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Totals:		8		16	0									

Plex 1/19/2018 10:08 AM dart.Gagnon.Michelle